



April 2019

RE: Management of Change Notification:

3M™ Scotch-Weld™ Void Filling Compounds EC-3524 B/A and EC-3584 B/A manufactured at 3M Tilloy, France.

Dear Valued Customer,

Last year, 3M announced a management of change for the flame retardant raw material (black and blue variants), curing agent raw material (black and blue variants), colour pigment raw material (black variant only) for 3M™ Scotch-Weld™ Void Filling Compound EC-3524 B/A. 3M subsequently worked with the relevant OEM specification custodians to implement this change, which we can now advise is ready for implementation and can be recognised through the introduction of the following new 3M Material ID's:

3M Material Description	Existing Material ID	New Material ID	Colour (Mixed)	Packaging Size
3M™ Scotch-Weld™ Void Filling Compound EC-3524 B/A	7000033768	7100172953	Blue	4kg Kit /1 per case
	7000079981	7100172828	Blue	15kg Kit /1 per case
	7000033769	7100172704	Black	4kg Kit /1 per case
	7000079982	7100176236	Black	15kg Kit /1 per case

Please be advised however that the approval process for the blue variant of EC-3524 B/A for Airbus specifications ABR 2-0056, IPS 10-03-001-01, ASNA 4071, and CASA I+D-N was rejected due to Airbus' decision to consolidate specifications and transfer all requirements to IPS 10-03-001-01 (AIMS 10-03-001) against 3M™ Scotch-Weld™ Void Filling Compound EC-3524 B/A Antimony-Free (AF) Blue.

Therefore, during April 2019, Airbus specifications ABR 2-0056, ASNA 4071, CASA I+D-N, and 10-03-001-01 (AIMS 10-03-001) will be deactivated against 3M™ Scotch-Weld™ Void Filling Compound EC-3524 B/A Blue as the management of change is implemented. All future orders should now be placed using the following material ID's and requested to IPS 10-03-001-01 (AIMS 10-03-001). Scheduled orders for 3M™ Scotch-Weld™ Void Filling Compound EC-3524 B/A Blue already placed with 3M will also be subject to change and replaced with the Antimony-Free version.

3M Material ID	Type and Colour	Manufacturing Location	Size	Unit of Measure	Lead time
7000080057	AF*-Blue	Tilloy, France	4 kg	Kit	5-7 days from stock
7000080058	AF*-Blue	Tilloy, France	15 kg	Kit	5-7 days from stock

Additional Management of Change Notification

We are also writing to inform you that 3M™ Scotch-Weld™ Void Filling Compound EC-3524 B/A and EC-3584 B/A manufactured in 3M Tilloy (France), are impacted by an additional and immediate raw material source of supply change. Please note that this additional change will not impact the antimony-free (AF) and FST versions of 3M™ Scotch-Weld™ Void Filling Compound EC-3524 B/A, nor will it impact EC-3524 B/A manufactured in 3M Springfield, Missouri (USA).

Unfortunately, our epoxy diluent raw material supplier informed 3M at very late notice that they are no longer able to supply the raw material from the original manufacturing facility based in Europe during 2019, and instead, will only be able to supply the raw material from a manufacturing facility in the USA. While the material from the US SOS has the same CAS number and has been qualified for use by our Springfield manufacturing facility in Missouri, USA, we are working closely with the relevant OEM specification custodians to qualify this new SOS and ensure a smooth transition.

Due to the unanticipated nature of this raw material source of supply change, the implementation of this change is expected from June 2019 and will be managed through batch control of Lot Numbers and not through new material ID's.

Orders required to 3M finished product specification:

In order to ensure continuity of supply for all customers in the short term, we will be redirecting all orders for 3M™ Scotch-Weld™ Void Filling Compound EC-3524 B/A requested to the 3M finished product specification to the Springfield SOS as follows:

Existing Material ID	Colour	Size / Unit of Measure	SOS	Springfield USA Material ID	Colour	Size / Unit of Measure	SOS
7000033768	Blue	4kg Kit /1 per case	Tilloy, France	7000000862	Blue	0.5 Gallon Kit / 2 per case	Springfield, USA
7000079981	Blue	15kg Kit /1 per case	Tilloy, France			0.5 Gallon Kit / 2 per case	Springfield, USA
7000033769	Black	4kg Kit /1 per case	Tilloy, France	7100150843	Black	1kg Kit / 1 per case	Springfield, USA
7000079982	Black	15kg Kit /1 per case	Tilloy, France			1kg Kit / 1 per case	Springfield, USA

Please note that the products manufactured in Springfield are available in different packaging configurations and this should be considered when placing orders (approximately 0.5 gallons = 0.95kg).

Please be assured that the 3M Aerospace team will work with you to ensure the transition is as smooth as possible. Please feel free to contact your local 3M Representative if you have any questions or concerns.

Yours sincerely,



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